

RECORD POWER

ESTABLISHED 1909®

PIPE BENDING MACHINES



Record Power Bending Machines

The new Record Power range of pipe bending machines and accessories represent the best of British engineering, manufacture and innovation. For many years there has been very little real choice of stand mounted conduit or copper pipe bending machinery but this new range, featuring some much needed new ease of use features and unique accessories carries on the Record Power tradition of innovation and continual product improvement whilst providing superb value for money.

All our bending machines are fabricated from 30mm square section tubing to provide a rock solid frame which more than stands up to the rigors of daily use. The frame is designed to give maximum stability, minimising the risks of sideways movement or skidding across floors, making operation as easy and effective as possible.

The formers, which are key to creating a perfect bend, are machined cast aluminium. This means they can provide a superior and highly accurate bend as the machined area provides a perfect profile to support the pipe and gives excellent contact and virtually no movement. By comparison, most other brands use non machined die casts.

Included with all machines (except the BCM35) is a dual purpose stabilising and extension bar. It can be used to give extra leverage when performing down-bends, or to give extra stability to up-bends by acting as a counter-lever. For electricians, the bar can also be used as a handy cable reel feed by simply securing it through holes in the vice mount, further adding to its versatility. When not in use the bar can be stored securely out of the way on the side of the machine.

Another important development on this range of machines is the new design vice mount. Being more substantial than those of other brands, this vice mount offers added functionality. Perhaps most important is the ability of the Record Power mount to accept a wide range of vices, including those of other leading manufacturers, thanks to the universal slots. These slots are also designed to allow the vice to be secured either flush with the edge of the mount or even to overhang, in order to provide clearance to make the threading of conduit much easier, no longer making the vice mount an obstacle to the threading equipment.

Yet another exclusive feature in this range comes in the form of the hexagonal drive featured on the universal and copper bending machines. Using the optional hexagonal drive key, a power drill can be used to wind the inner shaft of the bending lever handle to quickly and effortlessly move the roller into position.

A full range of spares and accessories are available for the Record Power range. These all have the advantage of being compatible with the equivalent machines of other leading brands. For ease of transport, a wheelkit is also available which can be attached to the bottom of any machine in the range, as well as those of other brands.





Extension and stabilising bar can be used to aid operation.



Vice can be secured over the edge of the mount to allow easy threading.



Machined cast aluminium formers for superior accuracy.



Pipes bends can be easily tweaked using the substantial vice mount.



Using the extension and stabilising bar a cable reel feed can be created.



Universal vice mount allows the fitting of a wide range of vices.



The conduit roller can be stored safely on the vice mount when not in use.



An optional wheelkit for is available for easy transport.



For fast and easy adjustment of the copper bending roller, a power drill can be used (BECM28, BCM35 AND BCM42 only).

Conduit Bending Machines

Our range of conduit bending machines are suitable for use with electrical conduit of all common sizes between 16 and 32mm. The BEM25 is one of the most compact machines in the range, allowing it to be stored in smaller spaces, such as the boot of a car. The BEM32 is a more heavyweight machine built to cope with the largest sizes of conduit.

INCLUDED WITH THE **BEM25**

B20F - 20mm Former



B25F - 25mm Former



BVICE2 - 50mm Pipe Vice



INCLUDED WITH THE **BEM32**

B20F - 20mm Former



B25F - 25mm Former



B32F - 32mm Former



BVICE2 - 50mm Pipe Vice



For use with:	16mm Conduit	20mm Conduit	25mm Conduit	32mm Conduit
BEM25:	○	●	●	○
BEM32:	○	●	●	●

Bends electrical conduit to BS4568.

● - Supplied with

○ - Optional extra

Copper Bending Machines

The BCM35 and BCM42 are dedicated copper pipe benders, although they are equally capable of bending stainless and mild steel. The BCM35 is one of the most compact machines in the range, allowing it to be stored in smaller spaces, such as the boot of a car.



BCM42 shown with supplied stabilising/extension lever.
BCM35 is supplied without stabilising/extension lever.

INCLUDED WITH THE BCM42

B15F - 15mm Former



B15G - 15mm Guide



B22F - 22mm Former



B22G - 22mm Guide



B28F - 28mm Former



B28G - 28mm Guide



B35F - 35mm Former



B35G - 35mm Guide



B42F - 42mm Former



B42G - 42mm Guide



INCLUDED WITH THE BCM35

B15F - 15mm Former



B15G - 15mm Guide



B22F - 22mm Former



B22G - 22mm Guide



B28F - 28mm Former



B28G - 28mm Guide



For use with:	15mm Copper	22mm Copper	28mm Copper	35mm Copper	42mm Copper	15mm Mild/Stainless Steel	22mm Mild/Stainless Steel	28mm Mild/Stainless Steel
BCM35	●	●	●	○	N/A	●	●	●
BCM42	●	●	●	●	●	●	●	●

Bends copper to BSEN1057 R250 (Formerly BS2871) Bends stainless and mild steel to BS4182.

● - Supplied with
○ - Optional extra

Universal Bending Machine

The BECM28 is a truly universal machine, suitable for bending copper pipe and conduit, as well as mild and stainless steel. It features the same hexagonal drive system as the BCM35 and BCM42 and is supplied with a range of formers and guides.

INCLUDED WITH THE BECM28

B15F - 15mm Former

B15G - 15mm Guide

B22F - 22mm Former

B22G - 22mm Guide

B28F - 28mm Former

B28G - 28mm Guide

B25F - 25mm Former

B20F - 20mm Former

BVICE2 - 50mm Pipe Vice

For use with:	16mm Conduit	20mm Conduit	25mm Conduit	32mm Conduit	15mm Copper	22mm Copper	28mm Copper	35mm Copper	42mm Copper	15mm Mild/Stainless Steel	22mm Mild/Stainless Steel	28mm Mild/Stainless Steel
BECM28:	○	●	●	○	●	●	●	○	○*	●	●	●

Bends electrical conduit to BS4568, Bends copper to BSEN1057 R250 (Formerly BS2871) Bends stainless and mild steel to BS4182.
 ● - Supplied with
 ○ - Optional extra
 * - Using optional B5HSB Five Hole Stop Bar

www.recordpower.co.uk

0870 770 1777

ACCESSORIES



Fits: ALL RECORD
POWER MACHINES

BVICE2 2"/50mm Pip vice
Also fits: **HILMOR EL25, EL32 and CONDUBEND**



Fits: ALL RECORD
POWER MACHINES

BTRANS Wheelkit
Also fits: **HILMOR EL25, EL32, CM35, CM42 and CONDUBEND**



Fits: RECORD POWER BCM35,
BCM42 & BECM28

Fits pistol drill to drive
adjustable roller on BECM
universal machine.

BDK Bending lever drive key

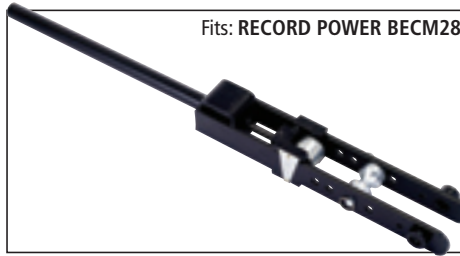
EXCLUSIVE
RECORD POWER
FEATURE

SPARES



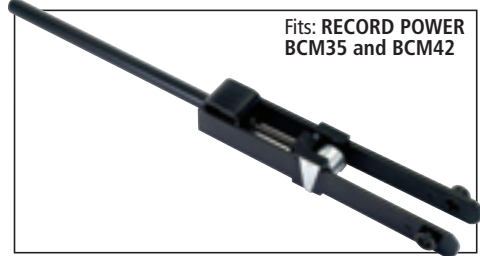
Fits: RECORD POWER BEM25
& BEM32

BFBL Fixed bending lever
Also fits: **HILMOR EL25 and EL32**



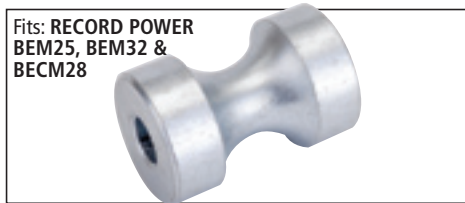
Fits: RECORD POWER BECM28

BUNIBL Universal bending lever
Also fits: **HILMOR CM35, CM42, EL25 and EL32**



Fits: RECORD POWER
BCM35 and BCM42

BABL Adjustable bending lever
Also fits: **HILMOR CM35 and CM42**



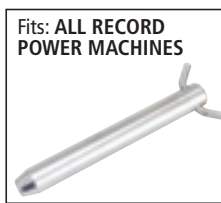
Fits: RECORD POWER
BEM25, BEM32 &
BECM28

BGR Grooved roller
Also fits: **HILMOR EL25 and EL32**



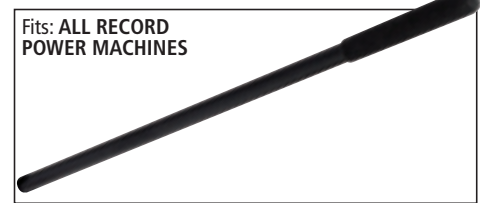
Fits: RECORD POWER
BEM25, BEM32 &
BECM28

BLP Bending lever pin
Also fits: **...HILMOR EL25
and EL32**



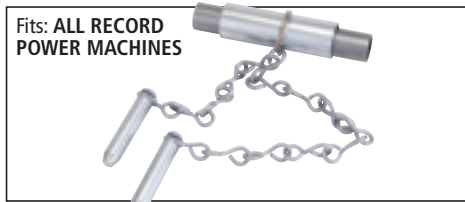
Fits: ALL RECORD
POWER MACHINES

BCP Centre pin
Also fits: **HILMOR EL25,
EL32, CM35 and CM42**



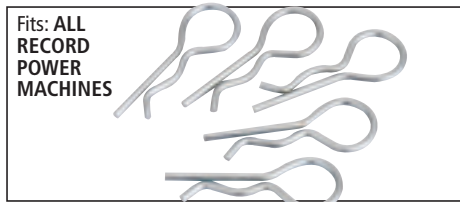
Fits: ALL RECORD
POWER MACHINES

BEH Stabilising & Extension Bar
Also fits: **HILMOR EL32 and CM42**



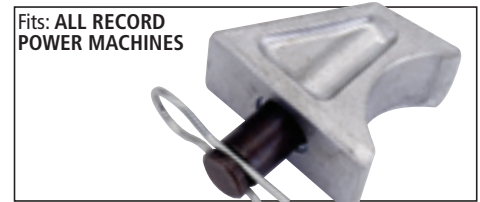
Fits: ALL RECORD
POWER MACHINES

BSPCA Safety chain assembly
Also fits: **HILMOR EL25, EL32, CM35 and CM42**



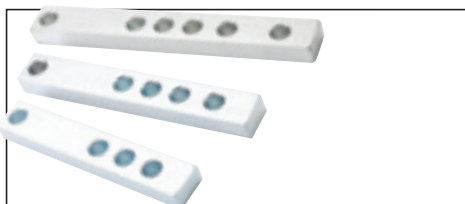
Fits: ALL
RECORD
POWER
MACHINES

BRC Retaining clips x5
Also fits: **HILMOR CM35, CM42, EL25, EL32 and CONDUBEND**



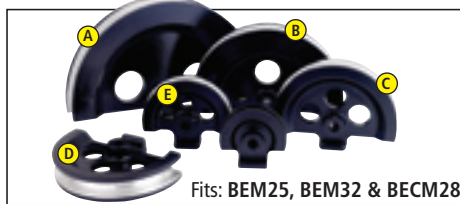
Fits: ALL RECORD
POWER MACHINES

BTS Tube stop and clip
Also fits: **HILMOR EL25, EL32, CM35 and CM42**



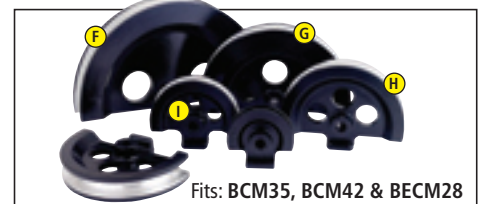
Fits:

B3HSB 3+1 Hole stop bar **BEM25**
B4HSB 4+1 Hole stop bar **BCM35 BEM32 BECM28**
B5HSB 5+1 Hole stop bar **BCM42**
Also fits: **HILMOR CM35 (B4HSB ONLY) EL25 & EL32**



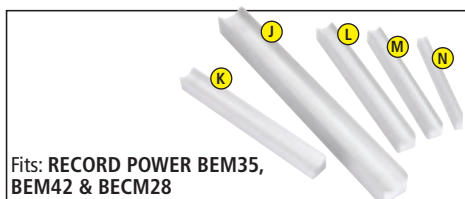
Fits: BEM25, BEM32 & BECM28

A B35F 35mm Conduit former
B B32F 32mm Conduit former
C B25F 25mm Conduit former
D B20F 20mm Conduit former
E B16F 16mm Conduit former
All formers Also fits: **HILMOR EL25 and EL32**



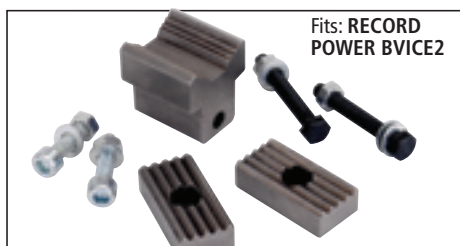
Fits: BCM35, BCM42 & BECM28

F B42F 42mm Copper former
G B28F 28mm Copper former
H B22F 22mm Copper former
I B15F 15mm Copper former
All formers Also fits: **HILMOR CM35 and CM42**



Fits: RECORD POWER BEM35,
BEM42 & BECM28

J B42G 42mm Guide
K B35G 35mm Guide
L B28G 28mm Guide
M B22G 22mm Guide
N B15G 15mm Guide
All guides Also fit: **HILMOR CM35 and CM42**



Fits: RECORD
POWER BVICE2

BPVJ Pipe vice jaw set
Also fits: **HILMOR PV1 VICE**



Fits: BEH Stabilising &
Extension Bar

BEHG Tube grip
Also fits: **HILMOR EL32, CM42**

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